

Date: Friday, 15/02/2008 11:44:58 AM
 User: Linda Lacelle

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	CASTING, SUPPORT BRACKET		
Job Number	37477			Part Number	D2265		
Estimate Number	10935			Drawing Number	D2265 REV A		
P.O. Number				Project Number	N/A		
This Issue	15/02/2008	S.O. No.		Drawing Revision	A		
Prsht Rev.	NC			Material			
First Issue	/ /	Type	PURCHASED PARTS	Due Date	22/02/2008	Qty:	60
Previous Run	29807			Um:	Each		
Written By				Comment	Est D 98.12.15	Added Dwg Rev	DM
Checked & Approved By							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 Comment: PURCHASING Issue P/O: <u>5727</u> <i>C 208/02/15</i> Cast parts per drawing D2265 Possible Supplier: Alpine Foundry Material release note required
2.0	D2265P	Step Support Casting
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 60.0000 Each(s) Step Support Casting
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK <p style="text-align: right;"><i>1/8/12 (60)</i></p>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 Comment: SMALL & MEDIUM FAB RESOURCE 1 Grind tips of castings as per Dwg D2265

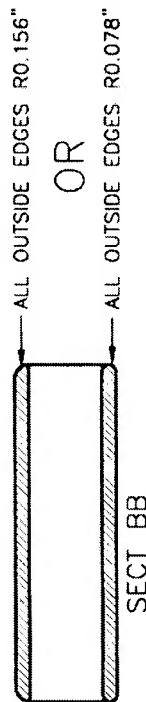
Date: Friday, 15/02/2008 11:44:58 AM
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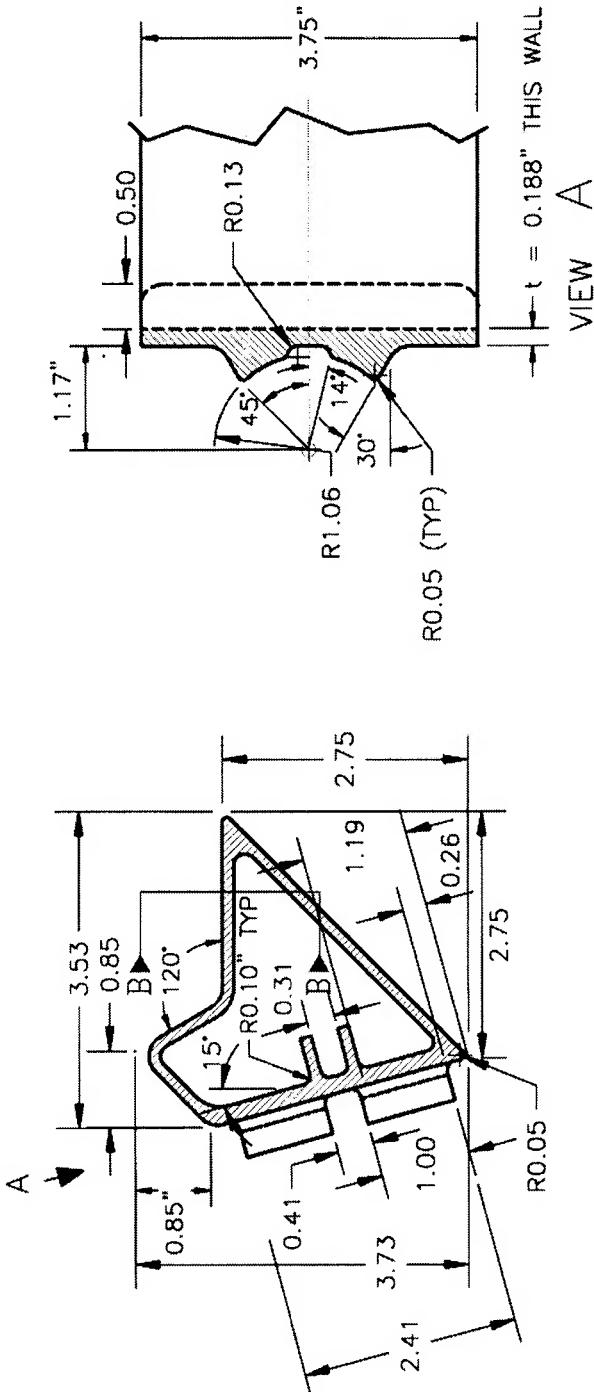
Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: CASTING, SUPPORT BRACKET
Job Number: 37477		Part Number: D2265
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		640103114 (N66)
7.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 2 138		A8 08/05/14 (X60)
8.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		W 08/03/19
Job Completion		 2008/3/17 (60)

DART

PREPARED B. Williams	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	REV. A SHEET 1 OF 1
DATE Aug. 18, 1994	D2265 TITLE STEP SUPPORT CASTING	SCALE 1:2

RELEASED
96/05/27

UNDIMENSIONED OUTER RADII 0.375"
UNDIMENSIONED INNER RADII 0.25"
UNDIMENSIONED WALL THICKNESSES 5/32"
MATERIAL: CAST ALUMINUM
ALLOY A356.2 (F)



ALPINE NON-FERROUS FOUNDRY
8657-132ND STREET
SURREY, B.C. V3W 4P1

WORK ORDER

Tel:(604) 596-8080 Fax: (604) 596-8045

Sold To: **DART AEROSPACE**
1270 ABERDEEN STREET
HAWKESBURY, ONT K6A 1K7
CANADA

Ship To: **DART AEROSPACE**

Order Date		Purchase Order#	Due Date	Ship Via		Page
18-Feb-2008		PO00005727	05-Mar-2008	PUROLATOR		1
Item#	Item Code	Description	Material	Ordered	B/O	Qty Ship
1	DART D2265	D2265 CSTG,SUPPORT BRACKET		60		60
2						

Comments

Castings&Patterns are property of Alpine until paid in full

Certified Inspection Report

GEY: NAPM-ALUMAX OF WA CASTHOUSE-INV
 Alcoa Intalco Works
 4050 Mountain View Road
 Ferndale, WA
 98248

Sales Order Number 4976795	Line No. 1	Customer P/O 11740	Cert Number NAPM1814693	Page 1 of 1
			Cert Creation Date 23-JAN-08	Cert Print Date 23-JAN-08

Invoice To Customer

VISTA SALES COMPANY
 1815 SOUTH SOTO STREET

LOS ANGELES, CA - 90023
 Ship To Customer

VISTA SALES COMPANY
 C/O RYPAC ALUMINUM RECYCLING LTD
 11849 TANNERY ROAD

SURREY, BC - V3V3W8

Quantity Shipped 45302	Date Shipped 23-JAN-08	Item Description ALUMINUM INGOT STANDARD A356.2 C626 OM-35
B/L 1486060	Item No. G3E101443	
Delivery ID 2724396	Item No. Rev --	
Customer Part No G3E101443		

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Scott Lunzer
 Metallurgist

23-JAN-08

Quantities per Lot / Packages

Package Number	Lot Number	Sub Lot / Serial Number	Quantity	UOM	Weight	
					Gross	Net
1	A127A200701	07A0048	13583	LB	13583	13583
1	A127A201401	07A0048	23850	LB	23850	23850
1	A127A201501	08A0002	7869	LB	7869	7869

Composition Results

Heat / Cast / Lot Number	Si	Fe	Cu	Mn	Mg	Zn	Ti	V
02-JAN-08/08A0002	6.9	0.07	<0.01	<0.01	0.38	<0.01	0.11	--
12-DEC-07/07A0048	7.1	0.10	<0.01	<0.01	0.39	<0.01	0.17	0.02